



Technical Data Sheet

PolyGlass Regular Dry High Gloss Resin

Topcoat Refinishing Paint Component

Description

Poly-Glass Regular Dry High Gloss Resin. Fixture can be used in 48 hours. Minimize dust contamination, dry to touch in 5 – 10 minutes. Good for single tub homes, commercial accounts. Will not crack or yellow over time. Can last 10+ years when properly applied. Each gallon can cover approximately 16 tubs. Available in 22 standard colors plus custom colors as well. Use on tubs, sinks, tile, vanity.

Laboratory Data

Typical Properties

Appearance	Opaque Liquid
Specific Gravity	1.241
Flash Point	64°F
VOC (less water)	3.47 lbs/gal 415.3 g/L
Coverage per Gallon at recommended film thickness	200-250 sq. ft.
Total Film Thickness (dry)	2.5 – 3.5 mil

Application

For the average size bathtub (35 square foot surface), mix 10 oz. of PolyGlass Regular Dry resin with 5 oz. of the Universal Catalyst (by volume). Thin with 5 oz. of the All-Purpose Reducer to spray apply. Spray 1 light tack coat followed by 2 wet coats. Pause between coats to inspect the work. Allow the coating to “tack” before applying the next coat. At 75F and 50% humidity, PolyGlass Regular Dry will dry to touch in 12-15 minutes. Remove masking paper and apply caulk in 30-45 minutes after the last coat is applied.

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Surface Preparation

There are 2 methods of surface preparation. The older method is to etch the bathtub with NAPCO Extra-Strong Etch, and prime with the NAPCO Two Component epoxy-polyamide primer before applying the PolyGlass series of topcoats.

The second method that is gaining wide acceptance and is recommended by NAPCO is to use the wipe-on primer and bonding agent NAPCO Gorilla Grip, after the bathtub is cleaned with NAPCO Poly Tub and Tile Prep. Refer to the Tech Data Sheets and SDSs for these products.

Mixing Instructions

The NAPCO PolyGlass Resin should be shaken constantly for 20-40 seconds before use. For the average size bathtub (35 square foot surface), mix 10 oz. of PolyGlass resin with 5 oz. of the Universal Catalyst (by volume). Thin with 5 oz. of the All-Purpose Reducer to then spray apply.

Temperature/Humidity Considerations

Application temperatures between 68F and 79F are recommended for best performance. In general, application at temperatures above 90F will result in reduced pot-life, lower gloss, and sometimes a powdery appearance known as "dry spray". At temperatures around 50F, the cure and tack times will increase threefold.

Notes and Precautions

Refer to the MSDS sheet before use. The NAPCO PolyGlass Resin should be shaken constantly for 20-40 seconds before use. For a 35-square foot tub, mix 10-oz of PolyGlass

Resin, with 5 oz. of Universal Catalyst and 5 oz. of All-Purpose Reducer.

All components should be stored indoors between 50-90 F. Shelf-life in unopened containers is one year from the date of manufacture. The catalyst is particularly sensitive to high humidity, so the catalyst container must be kept closed at all times when not in use. The viscosity of the resin will more than double at 50F vs. 75F (perhaps requiring more reducer for proper spray, which further lengthens the recoat tack times as well as slowing down the cure). If the components are stored at high temperatures, (90F and above), the viscosity of the base will noticeably be lowered, and the solvents in the mixed paint will evaporate more rapidly, causing too fast a "dry" and may result in a lower gloss and powdery finish. The shorter pot-life at high temperatures could lead to drastically shortened working time and could even gel in the paint pot.

Storage

All components should be stored indoors between 50-90 F. Shelf life in unopened containers is one year from the date of manufacture. The catalyst is particularly sensitive to high humidity, so the catalyst container must be kept closed at all times when not in use.

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